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| <p><b>1. DESCRIPTION</b></p> <p><b>Impa QD Dipping Primer</b> is a one component, solvent base, modified styrenated alkyd resin, air drying pigmented primer.</p> <p>A fast drying primer for use under Impa QD Enamel Range and other industrial topcoats.</p> <p>Suitable for inland and coastal environments.</p> <p><b>2. FEATURES</b></p> <ul style="list-style-type: none"> <li>Dries to a good quality, tough and durable finish.</li> <li>It has a very even flow and excellent leveling</li> <li>Easy application and rapid drying to a gloss finish.</li> <li>Not resistant to strong acids and alkalis outside ph range of 6-9.</li> </ul> <p><b>3. RECOMMENDED PRIMER</b></p> <ul style="list-style-type: none"> <li><b>Steel:</b> No primer needed</li> </ul> <p><b>4. MIXING</b></p> <ul style="list-style-type: none"> <li>Stir the base component well with a flat – bottomed paddle or mechanical mixer until product is uniform</li> </ul> <p><b>5. PREPARATION OF SURFACES</b></p> <ul style="list-style-type: none"> <li>Surfaces must be clean, sound and dry</li> <li>Remove grease and oil with Impa Degreasing Solvent</li> <li>Grind and fettle weld spatter, protrusions and sharp edges to a minimum radius of 2mm</li> <li>All surfaces shall be abrasive blast cleaned to grade SA 2½ of standard ISO 8501-1 with a blast profile 30-40µM. The coating must be applied before any flash rusting occurs or the surface shall be re-blast cleaned again.</li> <li>Alternatively abrade the surface thoroughly using grinding disks to achieve a similar profile.</li> </ul> | <p><b>SOLVENTBASE PRIMERS</b></p> <p><b>IMPA QD DIPPING PRIMER</b></p> <p>ISSUED DATE: JUNE 2014 Rev 1</p> <p><b>TECHNICAL DATA</b></p> <table> <tr> <td>Product Code</td><td>PI 2032</td></tr> <tr> <td>Colour</td><td>Red Oxide &amp; Smokey Grey</td></tr> <tr> <td>Appearance</td><td>Semi Gloss</td></tr> <tr> <td>Shelf life</td><td>12 Months</td></tr> <tr> <td>Packaging</td><td>20L &amp; 200L</td></tr> <tr> <td>Flashpoint</td><td>4°C</td></tr> <tr> <td>Viscosity</td><td>40 – 60 Sec/4mm –Cup DIN53211</td></tr> <tr> <td>S.G (weight)</td><td>0,91 kg/L</td></tr> <tr> <td>Solids per volume</td><td>16 – 18%</td></tr> <tr> <td>Solids per mass</td><td>24 – 26%</td></tr> <tr> <td>Practical Spreading rate (depending on porosity)</td><td>6m²/L @ 35µm, DFT</td></tr> <tr> <td>Recommended finishing coats.</td><td>1</td></tr> <tr> <td>Film Thickness</td><td>Wet 166µ &amp; Dry 35µm</td></tr> <tr> <td><b>DRYING TIME</b></td><td></td></tr> <tr> <td>Temperature Resistance</td><td>Dry 80°C</td></tr> <tr> <td>Touch dry time</td><td>15 Min at 23°C for 50µm @ 65%RH</td></tr> <tr> <td>Recoating Time</td><td>2 Hours at 23°C @ 65% RH</td></tr> <tr> <td>Full Cure</td><td>4-7 Days</td></tr> <tr> <td><b>APPLICATION</b></td><td></td></tr> <tr> <td>Spray Airless</td><td>Ready for use<br/>Pump Ratio: 30 to 1Min.<br/>Nozzle Orifice: 11 to 15 Thou<br/>Tip Pressure: 145 Bar Min<br/>Pressure &amp; Gravity Feed. Pressure as needed.</td></tr> <tr> <td>Conventional Spray</td><td></td></tr> <tr> <td>Cleaning &amp; Thinning</td><td>Impa E Thinners max 5%</td></tr> </table> | Product Code | PI 2032 | Colour | Red Oxide & Smokey Grey | Appearance | Semi Gloss | Shelf life | 12 Months | Packaging | 20L & 200L | Flashpoint | 4°C | Viscosity | 40 – 60 Sec/4mm –Cup DIN53211 | S.G (weight) | 0,91 kg/L | Solids per volume | 16 – 18% | Solids per mass | 24 – 26% | Practical Spreading rate (depending on porosity) | 6m²/L @ 35µm, DFT | Recommended finishing coats. | 1 | Film Thickness | Wet 166µ & Dry 35µm | <b>DRYING TIME</b> |  | Temperature Resistance | Dry 80°C | Touch dry time | 15 Min at 23°C for 50µm @ 65%RH | Recoating Time | 2 Hours at 23°C @ 65% RH | Full Cure | 4-7 Days | <b>APPLICATION</b> |  | Spray Airless | Ready for use<br>Pump Ratio: 30 to 1Min.<br>Nozzle Orifice: 11 to 15 Thou<br>Tip Pressure: 145 Bar Min<br>Pressure & Gravity Feed. Pressure as needed. | Conventional Spray |  | Cleaning & Thinning | Impa E Thinners max 5% |
| Product Code                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | PI 2032                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Colour                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Red Oxide & Smokey Grey                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Appearance                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | Semi Gloss                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Shelf life                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 12 Months                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Packaging                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 20L & 200L                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Flashpoint                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 4°C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Viscosity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 40 – 60 Sec/4mm –Cup DIN53211                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| S.G (weight)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 0,91 kg/L                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Solids per volume                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 16 – 18%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Solids per mass                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 24 – 26%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Practical Spreading rate (depending on porosity)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 6m²/L @ 35µm, DFT                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Recommended finishing coats.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Film Thickness                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Wet 166µ & Dry 35µm                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| <b>DRYING TIME</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Temperature Resistance                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Dry 80°C                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Touch dry time                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 15 Min at 23°C for 50µm @ 65%RH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Recoating Time                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 2 Hours at 23°C @ 65% RH                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Full Cure                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | 4-7 Days                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| <b>APPLICATION</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Spray Airless                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Ready for use<br>Pump Ratio: 30 to 1Min.<br>Nozzle Orifice: 11 to 15 Thou<br>Tip Pressure: 145 Bar Min<br>Pressure & Gravity Feed. Pressure as needed.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Conventional Spray                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |
| Cleaning & Thinning                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Impa E Thinners max 5%                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |              |         |        |                         |            |            |            |           |           |            |            |     |           |                               |              |           |                   |          |                 |          |                                                  |                   |                              |   |                |                     |                    |  |                        |          |                |                                 |                |                          |           |          |                    |  |               |                                                                                                                                                        |                    |  |                     |                        |

**6. PRECAUTIONS.**

- Application should be avoided in cold and moist weather conditions.
- **Do Not** apply the product at surface temperatures below 6°C (minimum of 2°C above dew point) and temperatures above 40°C
- **Do Not** apply if ambient temperature is less than 10°C or more than 40°C.
- **Do Not** apply if relative humidity temperature is less than 10°C or more than 85. °C
- Extremely cold conditions will make the drying time longer.
- Paint in area where there is good ventilation
- Containing inflammable solvents
- Avoid contact with skin by using gloves, barrier creams and face mask.
- Must be over coated to provide corrosion resistance.

**Environmental Health & Safety Information**

**WARNING! IRRITANT! HARMFUL IF SWALLOWED. CONTAINS: LOW & HIGH AROMATIC SOLVENTS. MAY CAUSE EYE, NOSE AND THROAT IRRITATION. AVOID CONTACT WITH SKIN AND EYES AND AVOID BREATHING OF VAPORS AND SPRAY MIST. WEAR EYE PROTECTION AND PROTECTIVE CLOTHING. USE ONLY WITH ADEQUATE VENTILATION.** To avoid breathing vapours and spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air. If properly used, a respirator (NIOSH approved for organic vapor with P series particulate pre-filter) may offer additional protection; obtain professional advice before using. A dust mask does not provide protection against vapors. Avoid contact with eyes and skin. Wash thoroughly after handling. Close container after each use. **FIRST AID:** If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

**CAUTION: KEEP OUT OF REACH OF CHILDREN AND ANIMALS - DO NOT TAKE INTERNALLY.**

Refer to Material Safety Data Sheet for additional health and safety information.

**IN CASE OF FIRE:** Use foam, CO2, dry chemical, or water fog.

**SPILL** – Absorb with inert material and dispose of as specified under **Thinning/Clean-up**.

† **WARNING!** If you scrape, sand or remove old paint, you may release lead dust.

**DISCLAIMER**

The technical information contained in this document are given in good faith and are meant to be used as a guideline by the specifier or user. Whilst we are confident about the quality of our products, we cannot accept any liability for the incorrect use or application of our products. Surface preparation forms an integral part of the scope of works and it is expected that the highest standards are maintained during surface preparation and application, to ensure that our products perform as intended. Always ensure to use the same product batch numbers, refrain from doing spot touch-ups and paint surfaces from corner to corner to prevent colour and sheen variance. As technology may change over time we reserve the right to change products to keep up with changes in raw materials or product trends without pre notice. Although we will always privail to keep clients informed about changes to be made, but cannot bind ourself to such notes Please ensure the use of the latest Technical Data Sheet.

**Please note :** that all our latest Product Data Sheets and Material Safety Data Sheets are available for viewing on our website at [www.impa.co.za](http://www.impa.co.za) . All information listed is owned or used under licence of Impa Paints and its related companies. © 2010 Lurama 149 (Pty) Ltd. All rights is reserved.