

1. DESCRIPTION

IMPA CRAFT TEX is durable water based fine textured coating for weather proofing and decorating exterior walls. It contains MICA and SILICA for strength.

IMPA CRAFT TEX is a thick coating, so it easily fills and bridge hairline cracks. Ideal as a finish for exterior new work on previously painted concrete, plaster and cement.

Yields and exceptional exterior durability with a weather-resistant finish which makes it ideal for use in large building and housing projects. Can be used on properly primed wood and metal surfaces.

2. FEATURES

- **8 Year Guarantee**
- **IMPA CRAFT TEX** contains a special bonding element that enhances its spreading rate.
- It has an exceptionally low to matt sheen finish, which yields low dust-retention and ensures that the surface can be kept clean easily through rinsing with clean water.
- It resists the most severe weather conditions like rain and UV sunlight.
- **IMPA CRAFT TEX** will not lose its flexibility on ageing due to Silica based formulation.
- Factory colours supplied in **IMPA CRAFT TEX** is colour fast.
- The increased numbers of marble and mica particles provide **IMPA CRAFT TEX** with double the body normally associated with textured coatings.
- **IMPA CRAFT TEX** covers hairline cracks in one to two coats and leaves at least 50% more dried film than conventional paint.
- For best results two coats are recommended.
- **Apeo, formaldehyde and ammonia free**
- **Low VOC**

3. SUBSTRATE CONDITIONS

Substrate must be clean, dry and sound for painting. **Moisture content** must be **below 14% WME**, measured using a PROTIMETER (or equally approved).

4. SURFACE PREPARATIONS

Ensure that all surfaces are dry, clean, and free of oil, grease, laitance and in accordance with above **SUBSTRATE CONDITIONS**. Treat imperfections with **RESTORE QUICKFILL** or by mixing **RESTORE MULTIPURPOSE CRACKFILLER 100** with **RESTORE FILLERMIX** and not water.

ACRYLIC FINISHES

IMPA CRAFT TEX

ISSUED DATE: OCT 2023 REV 1

TECHNICAL DATA

Product Code Colour	CR 1467 <i>As per colour card.</i> Bases: Pastel, Deep & Clear Base
Appearance Shelf life Packaging Flashpoint	Matt 12 Months 5L & 20L Non-Flammable
Viscosity S.G (weight) Solids per volume Solids per mass VOC	110 – 115KU/23°C 1.46- 1.49kg/l 39 - 40% 58 - 59% Low
Practical Spreading rate (depending on porosity) Recommended finishing coats.	5-6m²/L per coat 2
DRYING TIME Touch dry Time. Recoating Time. Full Cure.	30min. at 23°C 2-4 Hours at 23°C 4-7 days
APPLICATION Roller & Brush (mohair preferred) Spray	Ready for use Not recommended (contact factory for special instructions)
Cleaning Mixing	Hot water and soap Stir until homogeneous. Stir occasionally during use.

NEW WORK

CONCRETE AND CEMENT PLASTER SURFACES

Prime with **IMPA FRESHCOAT WB AR PLASTER PRIMER** or **IMPA RENO MASONERY AR PLASTER PRIMER** as supplied. Allow to dry for 4 hours @ 23°C. Recoat after 8 Hours

BRICKWORK - FACE, R.O. K'S AND CEMENT

- Where efflorescence occurs, wash down with a weak solution of **RESTORE BRICKCLEANER**, rinse with clean water and allow to dry. Apply a primer coat of **IMPA FRESHCOAT WB AR PLASTER PRIMER** or **IMPA RENO MASONERY AR PLASTER PRIMER** (for friable surfaces; dilute **IMPA RENO MASONERY AR PLASTER PRIMER** up to maximum 10% with **RESTORE TURPENTINE**) as supplied. Allow to dry for 4 hours @ 23°C. **Overcoat / Recoat after 8 Hours.**

New Gypsum Plaster (Rhinolite) Interior only.

- Ensure gypsum plaster is dry and of good quality, wipe down, i.e. the surface is hard and free of chalk. Moisture content must be **less than 15%**. Apply one (1) coat **IMPA RENO MASONERY AR PLASTER PRIMER** to all gypsum surfaces to be painted. Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours.**

NOTE if the chalky powder remains after wiping, **IMPA RENO SB BONDING LIQUID** must be applied in place of the **IMPA FRESHCOAT WB AR PLASTER PRIMER** to ensure the complete binding of the chalking gypsum plaster. Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours.**

PREVIOUSLY PAINTED SURFACES

BAD CONDITION

- High pressure water jet the entire surface. Ensure to remove all flaking and chalking paint. If algae are present, treat these areas with **RESTORE MOSS & MOLD KILLER** in accordance with product data sheet. Apply a full coat of **IMPA FRESHCOAT WB AR PLASTER PRIMER** as supplied or **IMPA RENO MASONERY AR PLASTER PRIMER** (For friable/chalky surfaces; dilute **IMPA RENO MASONERY AR PLASTER PRIMER** up to maximum 10% with turpentine). Allow to dry 8 hours @ 23°C. **Overcoat /Recoat after 12 Hours.**

GOOD CONDITION

- Wash area with **RESTORE SUGAR SOAP** or High pressure wash the entire surface, allow drying and apply **IMPA CRAFT TEX** directly.

ENAMEL SURFACES

- The surface must be well sanded and wiped down with a clean moistened **RESTORE TURPENTINE** cloth. **Option 1:** Apply a coat of **IMPA SITE UNIVERSAL UNDERCOAT**, allow to dry 8 hours @ 23°C. **Overcoat /Recoat after 12 Hours**, or **Option 2:** **IMPA 5.1 PRIMER** (water based) Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours**

5. APPLICATION

- Apply two coats of **IMPA CRAFT TEX** allowing 4 hours drying time between coats.

6. PRECAUTIONS

- Application should be avoided in cold and moist weather conditions.
- Do Not** apply the product at surface temperatures below 6°C (minimum of 2°C above dew point) and temperatures above 40°C.
- Do Not** apply if ambient temperature is less than 10°C or more than 40°C.
- Do Not** apply if relative humidity temperature is less than 10°C or more than 85. °C
- Pay attention to the preparation of surfaces.
- Preferably not for direct application to new surfaces.
- To ensure that colour on a project is consistent, check that batch numbers are the same. Should the batches numbers differ please "box" the paint box the paint before using it.
- Friable and powdery surfaces require special care before painting- if in doubt contact **Impa Advisory Service**

Environmental Health & Safety Information

WARNING! IRRITANT! HARMFUL IF SWALLOWED. CONTAINS: PROPYLENE OR ETHYLENE GLYCOL. MAY CAUSE EYE, NOSE AND THROAT IRRITATION. AVOID CONTACT WITH SKIN AND EYES AND AVOID BREATHING OF VAPORS AND SPRAY MIST. WEAR EYE PROTECTION AND PROTECTIVE CLOTHING. USE ONLY WITH ADEQUATE VENTILATION. To avoid breathing vapours and spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air. If properly used, a respirator (NIOSH approved for organic vapor with P series particulate pre-filter) may offer additional protection; obtain professional advice before using. A dust mask does not provide protection against vapors. Avoid contact with eyes and skin. Wash thoroughly after handling. Close container after each use. **FIRST AID:** If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

CAUTION: KEEP OUT OF REACH OF CHILDREN AND ANIMALS - DO NOT TAKE INTERNALLY.

Refer to Material Safety Data Sheet for additional health and safety information.

IN CASE OF FIRE: Use foam, CO₂, dry chemical, or water fog.

SPILL – Absorb with inert material and dispose of as specified under **Thinning/Clean-up**.

† **WARNING!** If you scrape, sand or remove old paint, you may release lead dust.

DISCLAIMER

The technical information contained in this document are given in good faith and are meant to be used as a guideline by the specifier or user. Whilst we are confident about the quality of our products, we cannot accept any liability for the incorrect use or application of our products. Surface preparation forms an integral part of the scope of works and it is expected that the highest standards are maintained during surface preparation and application, to ensure that our products perform as intended. Always ensure to use the same product batch numbers, refrain from doing spot touch-ups and paint surfaces from corner to corner to prevent colour and sheen variance. As technology may change over time we reserve the right to change products to keep up with changes in raw materials or product trends without pre notice. Although we will always prevail to keep clients informed about changes to be made, but cannot bind ourself to such notes Please ensure the use of the latest Technical Data Sheet.

Please note: that all our latest Product Data Sheets and Material Safety Data Sheets are available for viewing on our website at www.impa.co.za. All information listed is owned or used under licence of Impa Paints and its related companies. © 2010 Lurama 149 (Pty) Ltd. All rights is reserved.