

## 1. DESCRIPTION

**IMPA ENDURA ULTRA MATT ACRYLIC** is a high quality matt ultra-smooth and rich finish. This paint easily glides off the brush or roller and the result is a difference you can definitely see and feel. **IMPA ENDURA ULTRA MATT ACRYLIC** is our most forgiving paint, offers outstanding coverage and is perfect for painters with limited experience.

Almost odourless and dries quickly, especially suited on normal surfaces such as lounge rooms, halls and bedrooms. May be applied to wood, metal and enamel surfaces provided that these surfaces have been prepared properly and painted with a quality primer and/or undercoat.

## 2. FEATURES

- 15 year guarantee
- Ultra-smooth matt, rich finish.
- A appearance that looks good from all angles.
- Looks, feels and applies smooth and buttery.
- Outstanding coverage and hide.
- Scrubbable for easy cleaning and maintenance.
- Ideal for residential spaces.
- Excellent coverage
- Resist staining: Easy to clean and remove dirt and grime
- Waterbased: Easy cleaning, low odour and quick drying
- Can be tinted to specific colour requirements
- Non-yellowing : Unlike alkyd based paints, whites remain white
- 100% lead free and low VOC
- Good adhesion: can be applied to previously coated, sound surfaces
- Excellent **flow** and **leveling** properties
- **Low VOC**

## 3. SUBSTRATE CONDITIONS

Substrate must be clean, dry and sound for painting. **Moisture content** must be **below 14% WME**, measured using a PROTIMETER (or equally approved).

## 4. SURFACE PREPARATIONS

Ensure that all surfaces are dry, clean, and free of oil, grease, laitance and in accordance with above **SUBSTRATE CONDITIONS**. Treat imperfections with **RESTORE QUICKFILL** or by mixing **RESTORE MULTIPURPOSE CRACKFILLER 100** with **RESTORE FILLERMIX** and not water.

## ACRYLIC MATT FINISHES

### IMPA ENDURA ULTRA MATT ACRYLIC

ISSUED DATE : JUNE 2014 REV 1

#### TECHNICAL DATA

Product Code	SU1007
Colour	White
Appearance	Bases: Pastel, Deep & Clear Base
Shelf life	Ultra Matt Finish
Packaging	12 Months
Flashpoint	1L, 5L & 20L
	Non flammable

Viscosity	105 – 110 KU/23°C
S.G (weight)	1.29– 1.31kg/l
Solids per volume	35 - 37%
Solids per mass	50 - 52%
VOC	

Practical Spreading rate (depending on porosity)	8-10m <sup>2</sup> /L per coat @ 35µm max
Recommended finishing coats.	2

#### DRYING TIME

Touch dry time	30 min at 23°C
Recoating Time	2Hours at 23°C
Full Cure	4-7 Days

#### APPLICATION

Roller & Brush	Ready for use.
Spray	Dilute with Clean Water

Cleaning	Warm water and soap
Mixing	Stir until homogeneous
	Stir occasionally during use.

## NEW WORK

### CONCRETE AND CEMENT PLASTER SURFACES

Prime with **IMPA HYDROPRIME AR PLASTER PRIMER** or **IMPA NOVA SB AR PLASTER PRIMER** as supplied. Allow to dry for 4 hours @ 23°C. **Recoat after 8 Hour**

### BRICKWORK - FACE, R.O.K'S AND CEMENT

- Where efflorescence occurs, wash down with a weak solution of **RESTORE BRICKCLEANER**, rinse with clean water and allow to dry. Apply a primer coat of **IMPA HYDROPRIME AR PLASTER PRIMER** or **IMPA NOVA SB AR PLASTER PRIMER** (for friable surfaces; dilute **IMPA NOVA SB AR PLASTER PRIMER** up to maximum 10% with **RESTORE TURPENTINE**) as supplied. Allow to dry for 4 hours @ 23°C. **Overcoat / Recoat after 8 Hours.**

### New Gypsum Plaster (Rhinolite)

- Ensure gypsum plaster is dry and of good quality, wipe down, i.e. the surface is hard and free of chalk. Moisture content must be **less than 15%**. Apply one (1) coat of **IMPA HYDROPRIME AR PLASTER PRIMER** or **IMPA NOVA SB AR PLASTER PRIMER** to all gypsum surfaces to be painted. Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours.**

**NOTE** if the chalky powder remains after wiping, **IMPA RENO WB BONDING LIQUID** must be applied in place of the **IMPA HYDROPRIME AR PLASTER PRIMER** to ensure the complete binding of the chalking gypsum plaster. Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours.**

## PREVIOUSLY PAINTED SURFACES

### BAD CONDITION

- High pressure water jet the entire surface. Ensure to remove all flaking and chalking paint. If algae is present, treat these areas with **RESTORE MOSS & MOLD KILLER** in accordance with product data sheet. Apply a full coat of **IMPA HYDROPRIME AR PLASTER PRIMER** as supplied or **IMPA NOVA SB AR PLASTER PRIMER** (For friable/chalky surfaces; dilute **IMPA NOVA SB AR PLASTER PRIMER** up to maximum 10% with turpentine). Allow to dry 8 hours @ 23°C. **Overcoat /Recoat after 12 Hours.**

### GOOD CONDITION

- Wash area with **RESTORE SUGAR SOAP** or High pressure wash the entire surface, allow drying and apply **IMPA ENDURA ULTRA MATT ACRYLIC** directly.

### ENAMEL SURFACES

- The surface must be well sanded and wiped down with a clean moistened **RESTORE TURPENTINE** cloth. **Option 1:** Apply a coat of **IMPA NOVA UNIVERSAL UNDERCOAT**, allow to dry 8 hours @ 23°C. **Overcoat /Recoat after 12 Hours**, or **Option 2 :** **IMPA 5.1 PRIMER** (water-based) Allow to dry for 4 hours @ 23°C. **Overcoat /Recoat after 8 Hours**

## 5. APPLICATION

- Apply two coats of **IMPA ENDURA MATT ACRYLIC** allowing 4 hours drying time between coats.

## 6.TINT BASE PRODUCTS

- The tint base containers are supplied under filled to levels which are specific for each tint base product. This will allow for a specific quantity of colourant's to be added after a required colour is identified. The volume indicated on the container is only achieved after the addition of all prescribed colourant's as per the colour formulation.
- The tint bases should not be used without the colourant's referred to above.
- When mixed to a finished product its technical features, product information, application and surface preparation details comply with that listed above for this product.
- Only colourant's from the Impa colour system are permitted for use when tinting the tint base.**
- UNDER NO CIRCUMSTANCES MUST COLOURS BE TINTED FROM WHITE, USE ONLY THE PRESCRIBED BASES FOR THIS PRODUCT.**
- Certain colour choices may require more than two coats to achieve full opacity or obliteration.

## 7. PRECAUTIONS

- Application should be avoided in cold and moist weather conditions.
- **Do Not** apply the product at surface temperatures below 6°C (minimum of 2°C above dew point) and temperatures above 40°C
- **Do Not** apply if ambient temperature is less than 10°C or more than 40°C.
- **Do Not** apply if relative humidity temperature is less than 10°C or more than 85. °C
- Pay attention to the preparation of surfaces
- Preferable not for direct application to new surfaces.
- To ensure that colour on a project are consistent, check that batch numbers are the same. Should the batches numbers differ please "box" the paint box the paint before using it
- Friable and powdery surfaces require special care before painting- if in doubt contact **Impa Advisory Service**

### Environmental Health & Safety Information

**WARNING! IRRITANT! HARMFUL IF SWALLOWED. CONTAINS: PROPYLENE ORETHYLENE GLYCOL. MAY CAUSE EYE, NOSE AND THROAT IRRITATION. AVOID CONTACT WITH SKIN AND EYES AND AVOID BREATHING OF VAPORS AND SPRAY MIST. WEAR EYE PROTECTION AND PROTECTIVE CLOTHING. USE ONLY WITH ADEQUATE VENTILATION.** To avoid breathing vapours and spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air. If properly used, a respirator (NIOSH approved for organic vapor with P series particulate pre-filter) may offer additional protection; obtain professional advice before using. A dust mask does not provide protection against vapors. Avoid contact with eyes and skin. Wash thoroughly after handling. Close container after each use. **FIRST AID:** If you experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, get medical attention immediately.

**CAUTION: KEEP OUT OF REACH OF CHILDREN AND ANIMALS - DO NOT TAKE INTERNALLY.**

**Refer to Material Safety Data Sheet for additional health and safety information.**

**IN CASE OF FIRE:** Use foam, CO<sub>2</sub>, dry chemical, or water fog.

**SPILL** – Absorb with inert material and dispose of as specified under **Thinning/Clean-up**.

† **WARNING!** If you scrape, sand or remove old paint, you may release lead dust.

### **DISCLAIMER**

*The technical information contained in this document are given in good faith and are meant to be used as a guideline by the specifier or user. Whilst we are confident about the quality of our products, we cannot accept any liability for the incorrect use or application of our products. Surface preparation forms an integral part of the scope of works and it is expected that the highest standards are maintained during surface preparation and application, to ensure that our products perform as intended. Always ensure to use the same product batch numbers, refrain from doing spot touch-ups and paint surfaces from corner to corner to prevent colour and sheen variance. As technology may change over time we reserve the right to change products to keep up with changes in raw materials or product trends without pre notice. Although we will always prevail to keep clients informed about changes to be made, but cannot bind ourself to such notes Please ensure the use of the latest Technical Data Sheet.*

**Please note :** that all our latest Product Data Sheets and Material Safety Data Sheets are available for viewing on our website at [www.impa.co.za](http://www.impa.co.za) . All information listed is owned or used under licence of Impa Paints and its related companies. © 2010 Lurama 149 (Pty) Ltd. All rights is reserved.